



RESIDENTIAL



COMMERCIAL



CUSTOM



GARAGE DOORS

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Product
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FEDERAL BUILDING U. S. COURTHOUSE

Our Mission & Vision

MISSION STATEMENT

We combine innovative design with unmatched craftsmanship to deliver the finest fenestration products in the industry.

VISION STATEMENT

To be the preeminent innovator in fenestration solutions, inspiring design freedom and exceptional customer experiences that transform windows and doors into signature statements.

TABLE OF CONTENTS

- 2 VISION STATEMENT
- 4 ABOUT CREATIVE MILLWORK
- 6 GRILLE MATERIALS
- 7 PATTERN CATEGORIES
- 8 ALUMINUM GRILLE PROFILES
 - 10 Solid
 - 11 Hollow
 - 12 GridRunner
- 14 SOLID BRONZE GRILLE PROFILES
- 16 VINYL GRILLE PROFILES
- 20 SPECIALTY SDL GRILLE PROFILES
 - 20 SDL Grilles for Entry Doors
 - 21 High Heat SDL Profiles
 - 21 Black SDL Profiles
- 22 WOOD GRILLE PROFILES
 - 23 Wood Removable Grilles
 - 24 Profiles
- 26 GRILLE ACCESSORIES
 - 26 SDL Application Blocks
 - 27 End Milling Machine
 - 28 Electric SDL Removal Tool
- 29 LIMITED WARRANTY
- 30 ORDERS
 - 30 Quoting & Ordering Process
- 31 OUR TEAM

NEED A CUSTOM PROFILE?
CONTACT OUR CUSTOMER SUPPORT TEAM

We Remove the Frustration from Fenestration

HERE'S HOW WE DO IT

Engineered grilles can be a production and logistical headache for window and door manufacturers, as it may not be their primary focus—but it's what we focus on every day. Seventy out of the top 100 window and door manufacturers trust us to deliver engineered grille products because of two simple reasons:

OUR ENGINEERING TEAMS EXPAND WHAT'S POSSIBLE

It may not be in our catalog, but we can still take your vision and transform it into a practical reality. Give us a sketch, we'll draw it in CAD, develop the tooling and transform your ideas into something you can take to market.

Our on-staff engineers can design grilles and other ancillary window and door products without the need for technical capability from our customers. But for large OEMs, we can also integrate our work with specifications and drawings from a wide variety of file formats to become an extension of internal engineering teams.

OUR SUPPORT IS SECOND TO NONE

We focus 100% on the difficult challenges of fenestration that you don't want to deal with. Generations of our family business have devoted their attention on how to be a better partner for the manufacturers, dealers and distributors that we work with every day.

The result of our evolution is a quality department that is built on Lean Six Sigma principles. Managers, Supervisors and Group Leaders are all trained to a higher tier of quality that helps us deliver on our promises.

When a customer comes to us with a special request, our customer support and engineering teams coordinate to execute a customer's concept. We guide them through material and pricing options, help them understand what's possible and communicate within 24 hours on whether we can produce a design as drawn.

NEED A CUSTOM PROFILE?
CONTACT OUR CUSTOMER SUPPORT TEAM



Quality is Built Over Time

Since 1987, generations of the Estock family have invested craftsmanship, quality and innovation to develop custom grilles and profiles that establish the benchmark for this industry. We credit our success to the principles and vision of our organization:

- We prioritize the well-being of our employees by fostering a work environment that is free from hazards and promotes safe work practices. We believe that every employee deserves to return home safely each day, and we are committed to providing the resources, training, and support necessary to achieve this goal.
- We go beyond our customers' expectations, seamlessly delivering innovative design, fine craftsmanship, and the very best customer support from product conceptualization through field application.

Creative Millwork is simply the place you want to be. We are a family-owned company that values a family-like atmosphere. We believe in creating a work environment that focuses on trust, fairness, collaboration and a sense of belonging for our employees.

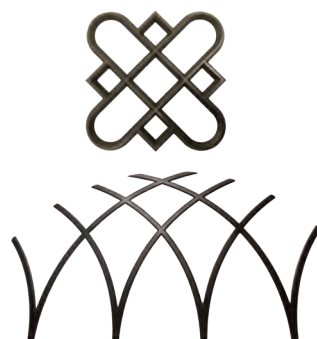
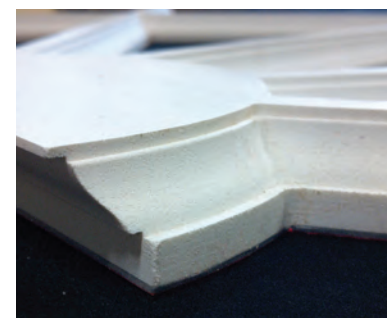
Why Choose Creative Millwork?

- We take a skilled and highly-technical approach to engineered grille solutions.
- We have the largest selection of profile choices, with over 600 standard colors and finishes, offering grilles in vinyl, aluminum, bronze & wood.
- We can develop one-of-a-kind custom grille patterns from something as simple as a customer's sketch.
- Our VCUT™ grille technology and patented GRIDRUNNER™ assembly system are both exclusive in this industry.



VCUT is an exclusive Creative Millwork process to fabricate all joints within each grille pattern with precise sharp cornering—giving your project an irreplaceable look. It's how we deliver exacting grille specifications for clients; with precision quality you won't find anywhere else.

- VCUT precision grilles in Aluminum, Vinyl, Bronze and Wood are one-piece exact replications.
- Pre-notched kits with no hassle alignment—driving application cost savings for regular patterns.
- Creative millwork builds partnerships with each client to develop engineered grille solutions.
- Infinite color availabilities with thousands of colors prematched and the ability to match to any specific color
- Largest selection of profile choices including custom profiles for any project requirements including historical replication.
- Exact duplications of grilles in any pattern with infinite quantities available.
- Over 1500 endwork conditions, both standard and custom.
- Made in USA with highest quality using precision machining.
- +/- .030 tolerance or better.



GRILLE PROFILES

MATERIALS

ALUMINUM

Our Aluminum profiles feature color-matched rectangular and VCUT-shaped patterns with perfect alignments in both interior and exterior applications.

Finish options:

- AAMA 2603/2604
- KYNAR AAMA 2605
- Primed
- Anodized
- Interior and exterior wraps
- Stainable wraps

VINYL

Our Vinyl profiles are color-matched with options for both paint and stain. We provide choices for both interior and exterior wraps and we even make grilles for entry doors!

BRONZE

Tailored specifically for high-end projects, we customize our bronze grilles to each project's exact specifications. Standard rectangular or customer patterns are available, with many custom profiles to choose from.

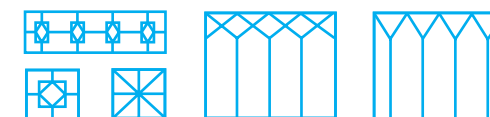
WOOD

Our grilles can be crafted from hard/soft woods and you can special-order the species to meet your unique project. Standard and customized patterns made by precision carpenters can be ordered in a natural, painted or primed finish. Grilles for entry doors are also available.

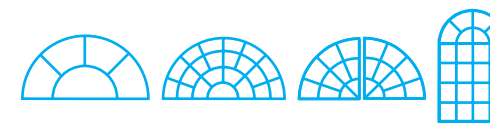
GRILLE PROFILES

PATTERN CATEGORIES

Diamond Customs



Sunburst



Spokes Only - with or without solid hubs



Renaissance



Spider

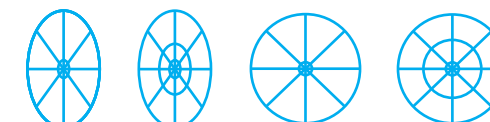


Lower Rectangle

Extended Leg Area - Can be added to other styles

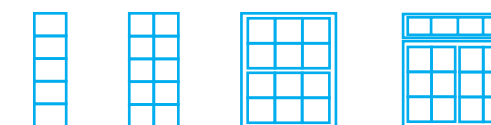


Oval or Circle



Full Rectangular Lites

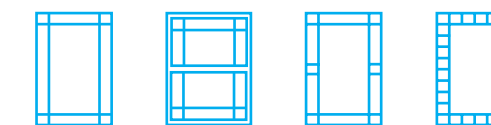
Evenly Spaced in Rectangular Windows



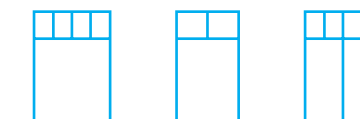
Non Rectangular Windows



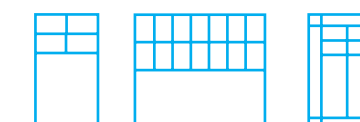
Queen Anne



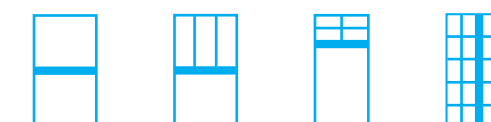
Single Craftsman



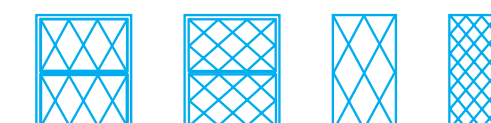
Double Craftsman



Simulated Checkrails or Mulls



Diamond Standard



NEED A CUSTOM PROFILE?

CONTACT OUR CUSTOMER SUPPORT TEAM



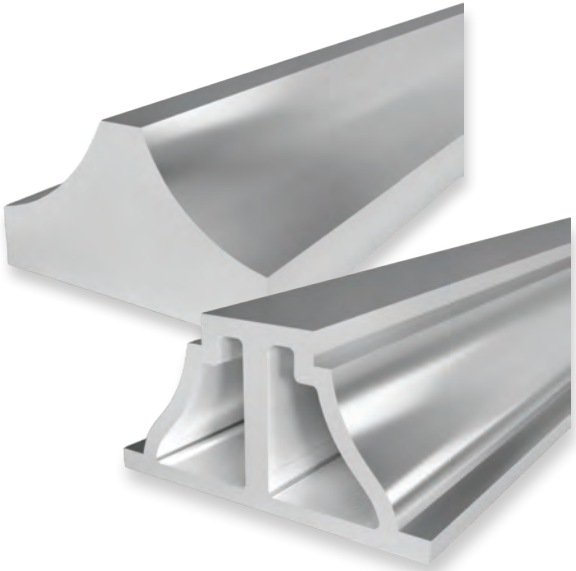
ALUMINUM GRILLES

Our Aluminum profiles feature color-matched rectangular and VCUT-shaped patterns with perfect alignments in both interior and exterior applications.

- Rectangular & VCut Shaped Pattern
- Interior & Exterior Perfect Alignments
- Color Matched

Finish options:

- AAMA 2603/2604
- KYNAR AAMA 2605
- Primed
- Anodized
- Interior and exterior wraps
- Stainable wraps





- Extruded Profiles
Max Length 144"
- VCUT Additional Design Profiles
Max Length 93"

SOLID

Angular or Curved Edge Profiles

DS7
.750"x.111"

DS5
.875"x.111"

DS6
1.219"x.111"

DS23
2.375"x.111"

DS1
.875"x.188"

DS2
1.219"x.200"

DS31V
.875"x1.000"

DS32V
.875"x.500"

DS46V
1.000"x.125"

HW24V
.750"x.375"

HW27V
1.000"x.250"

T-Bar Profiles

DS18V
.875"x.375"

DS16V
1.000"x.375"

DS10V
1.125"x.375"

DS11V
4.000"x.375"

AS26V
.875"x.500"

Flat Profiles

DS13
.625"x.125"

HW10
.750"x.125"

HW11
.875"x.125"

HW13
1.000"x.125"

HW18
1.125"x.125"

HW25V
1.500"x.125"

HW21V
1.750"x.125"

DS9
2.000"x.125"

DS12
3.000"x.125"

HW26V
4.563"x.125"

DS3
2.000"x.187"

HW14
.750"x.250"

HW08
.875"x.250"

HW39V
1.125"x.250"

DS14V
2.000"x.250"

HW15
.750"x.375"

HOLLOW

Shaped Edge Profiles

AS17
1.219"x.250"

PS1
.875"x.278"

PS2
1.129"x.278"

PS13
2.375"x.278"

Putty Glaze Profiles

AS67
1.125"x.295"

AS68
3.475"x.295"

HW06
.875"x.375"

AS20
.875"x.555"

AS4
1.219"x.555"

AS23
2.000"x.555"

AS10
.875"x.705"

Historic Design Profiles

AS36
1.125"x.572"

AS35
1.125"x.666"

AS32
1.125"x.728"

Commercial Profiles

HW05
.875"x.375"

AS1
.875"x.555"

AS2
1.220"x.555"

AS13
2.375"x.555"

AS14
3.500"x.555"

Individual Glass Stops and/or SDL Frame Surround

With Paired Mutt Profile with Coped Endwork

AS51
.875"x.452"

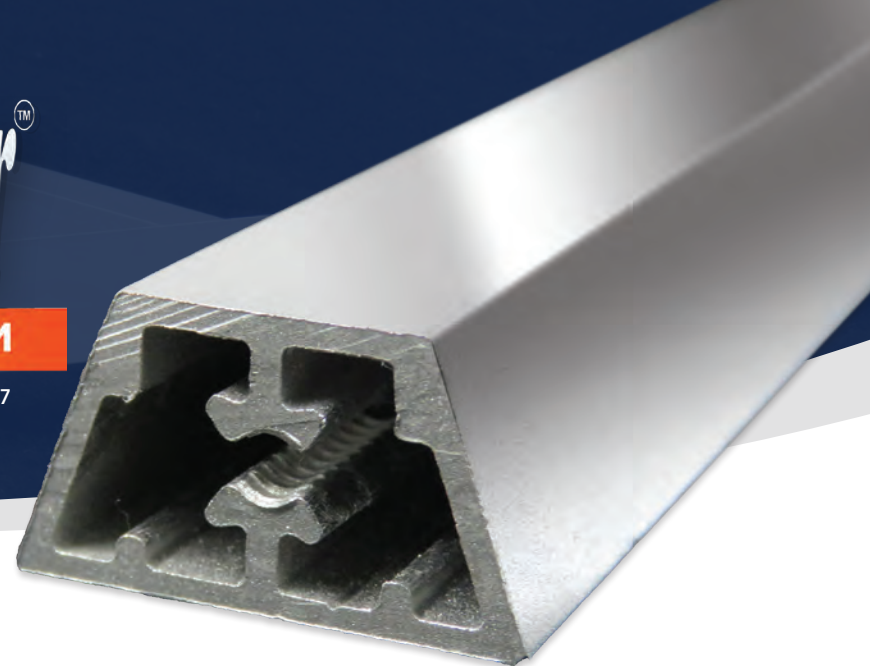
FS-002
.813"x.452"

AS56
.875"x.625"

FS-001
.500"x.625"

PAIRED

PAIRED



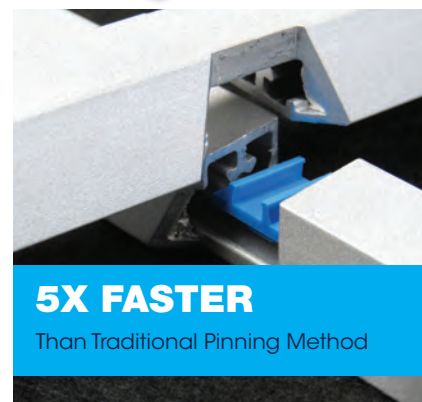
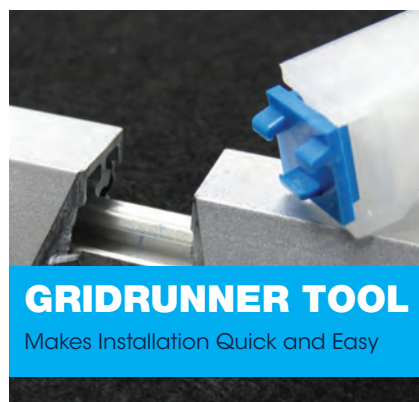
Our Patented GRIDRUNNER™ system allows aluminum grilles to easily be installed in one piece! Our system comes both pre-assembled and knock-down to fit all of your installation needs. Using our assembled option, these grilles will come to you with our GRIDRUNNER™ clip pre-installed to make your installation a breeze. As an additional option, we can ship one-piece, full-assembled frames directly to you for even easier installation. Our grille solutions will give you the ability to implement cost savings quickly while increasing your efficiency at the same time giving you a better bottom line!

- Pre-installed GridRunner Clip
- Custom GridRunner Profile
- Custom GridRunner Tool

SNAP & LOCK ASSEMBLY

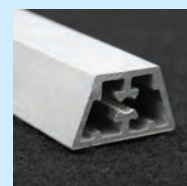
On a 12 lite grille, the GridRunner™ system has only 5 bars that easily snap together with pre-installed GridRunner™ clip hardware for hassle free install.

Other 12 lite systems have over 30 components that need manually assembled with pins that make it difficult and take time to install.



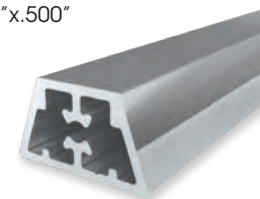
ONE PIECE INSTALLATION

Our Quick & Easy GridRunner™ System Gives Unique Ability to Install Grids In ONE PIECE For Efficiency & Big Cost Savings



Profiles

GR1
.875"x.500"



GR2
.875"x.500"



GR3
.875"x.500"



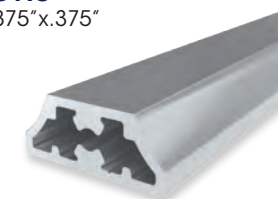
GR4
.875"x.500"



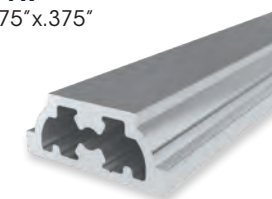
GR5
.875"x.375"



GR6
.875"x.375"



GR7
.875"x.375"



GR8
.875"x.375"

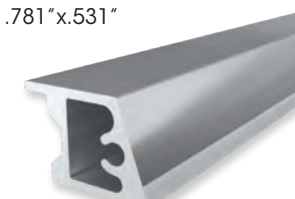


Frames

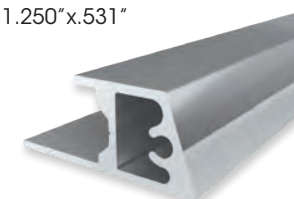
FS-025
.625"x.531"



FS-026
.781"x.531"



FS-027
1.250"x.531"



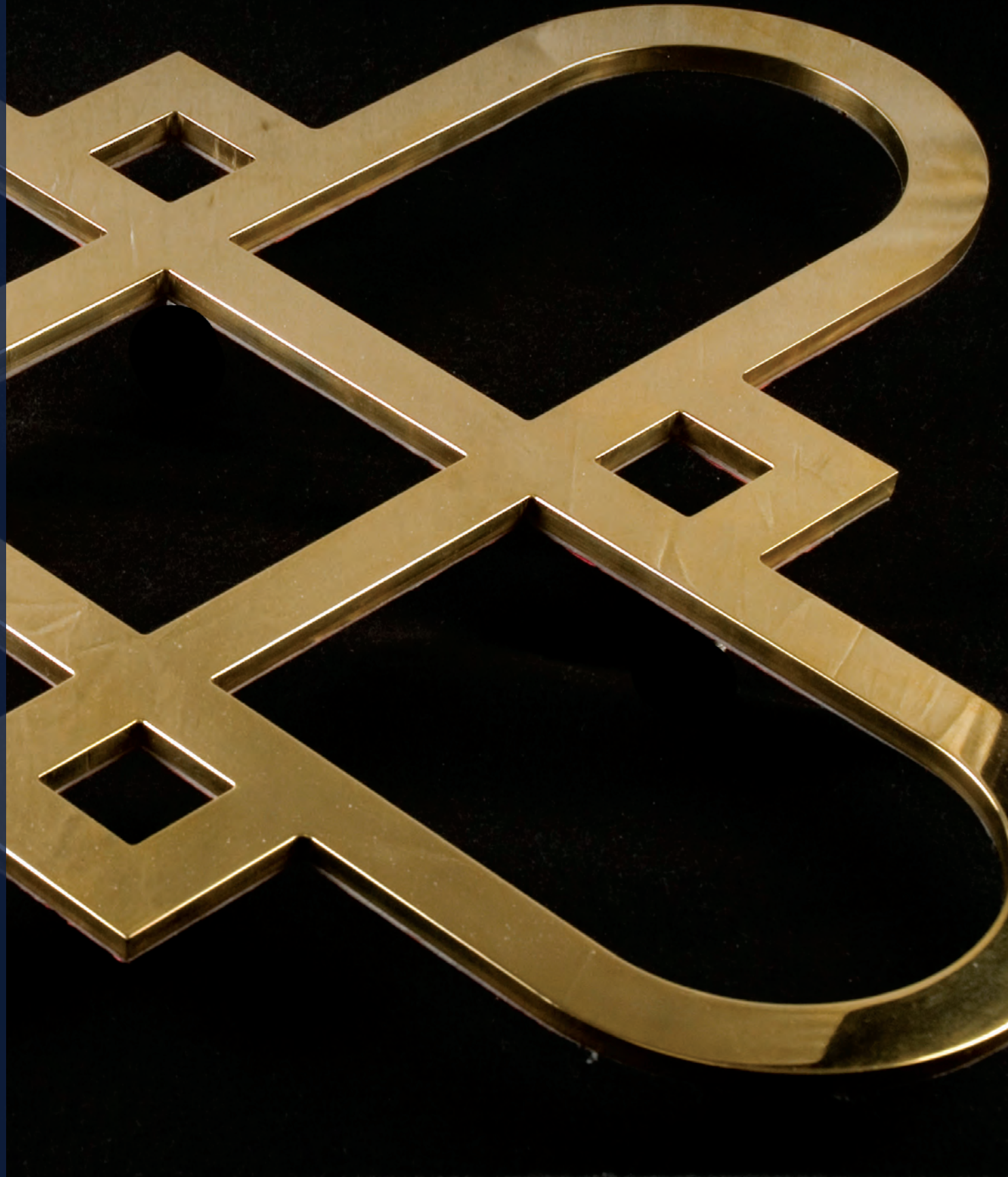
FS-028
.781"x1.250"



See Our System in Action

Our patented system comes both preassembled and knock down to fit all of your installation needs. Using our assembled option these grilles will come to you put together with our hardware pre-installed to make your grille installation a breeze.

NEED A CUSTOM PROFILE?
CONTACT OUR CUSTOMER SUPPORT TEAM



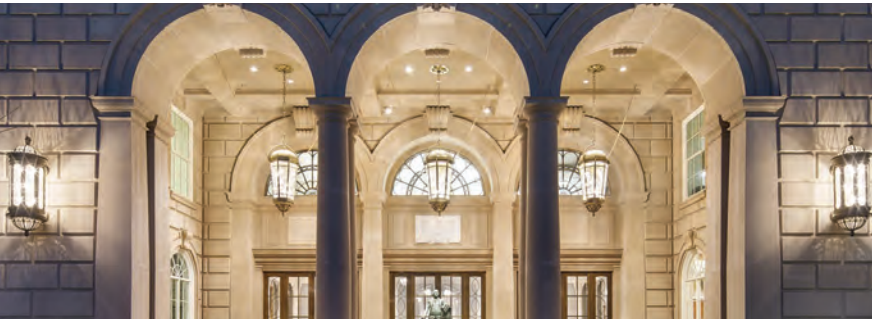
GRILLE PROFILES

BRONZE

- Extruded Profiles
Max Length 144"
- VCUT Additional Design Profiles
Max Length 93"

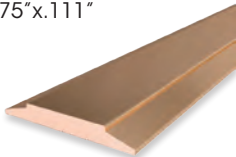
Create Maximum Design Impact

Tailored specifically for high-end projects, we customize our bronze grilles to each project's exact specifications. Standard rectangular or customer patterns are available, with many custom profiles to choose from.

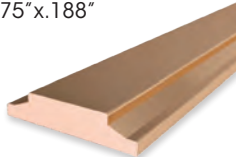


Shaped Edge Profiles

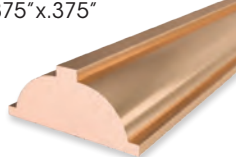
DS5
.875"x.111"



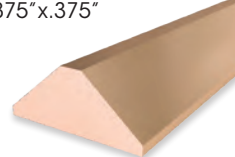
DS1
.875"x.188"



HW05
.875"x.375"

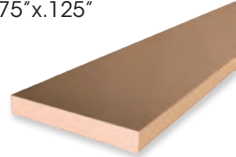


HW06
.875"x.375"

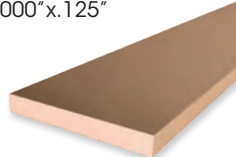


Flat Profiles

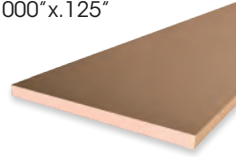
HW11
.875"x.125"



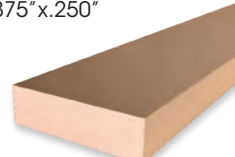
HW13
1.000"x.125"



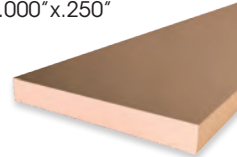
DS9
2.000"x.125"



HW08
.875"x.250"



DS14
2.000"x.250"

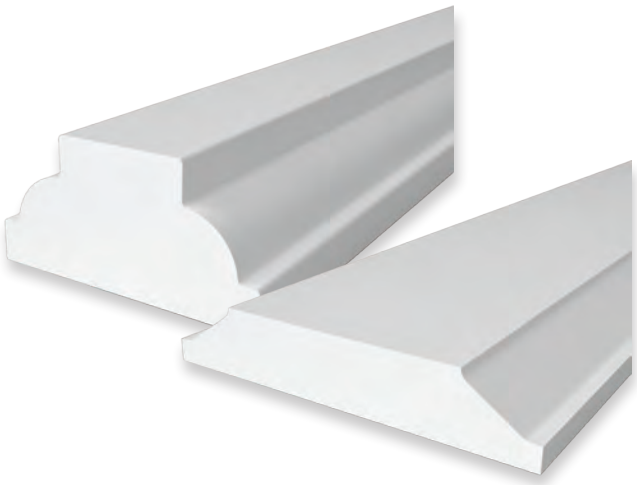




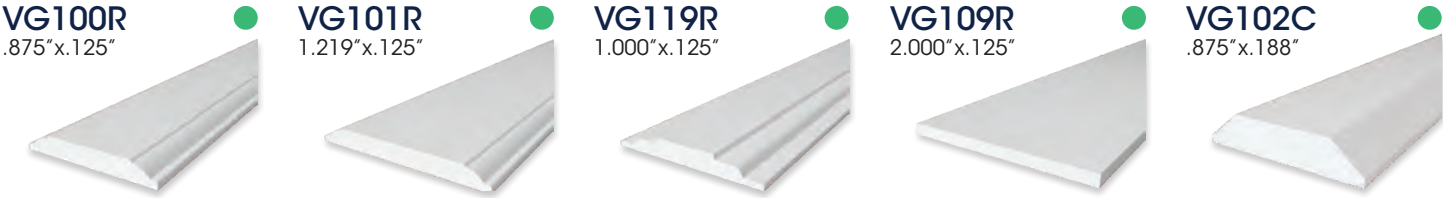
VINYL GRILLES

Our Vinyl profiles are color-matched with options for both paint and stain. We provide choices for both interior and exterior wraps and we even make grilles for entry doors!

- Multiple depth profiles
- Color Matched
- Paintable Options
- Stainable Options
- Interior & Exterior Wrap Choices



Ultra Thin Profiles



Slender Profiles



Classic Profiles



Higher Depth Profiles



Custom Made Profiles



Simulated Checkrail or Simulated Mull Examples

Flat or With Shaped Edge Profiles



Case Studies

Our distinctive grilles can be found on some of the most iconic buildings and landmarks across the country. Scan here to see just a few of the projects where Creative Millwork's approach to grille manufacturing delivered quality results.

SDL GRILLES FOR ENTRY DOORS

VS1

.875"x.500" - Vinyl

WHITE
#64

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

TAN
#7000

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

VS2T

1.125"x.295" - Vinyl

WHITE
#7049

- No Woodgrain
- Smooth
- Paintable

TAN
#7309

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

MAHOGANY
#7308

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

VS3

1.125"x.295" - Vinyl

WHITE
#7049

- No Woodgrain
- Smooth
- Paintable

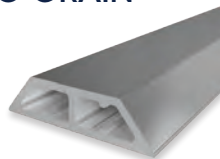
TAN
#7309

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

FIR WRAP
#051

- Fir Woodgrain Wrap
- Embossed
- Stainable
- Paintable

NO GRAIN



- No Woodgrain
- Smooth
- Paintable

FIR GRAIN



- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

VS4

3.475"x.295" - Vinyl

WHITE
#7049

- No Woodgrain
- Smooth
- Paintable

TAN
#7309

- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

FIR WRAP
#051

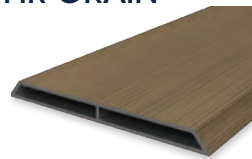
- Fir Woodgrain Wrap
- Embossed
- Stainable
- Paintable

NO GRAIN



- No Woodgrain
- Smooth
- Paintable

FIR GRAIN

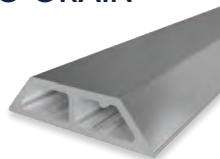


- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

AS67

1.125"x.295" - Hollow Aluminum

NO GRAIN



- No Woodgrain
- Smooth
- Paintable

FIR GRAIN



- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

AS68

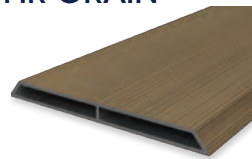
3.475"x.295" - Hollow Aluminum

NO GRAIN



- No Woodgrain
- Smooth
- Paintable

FIR GRAIN



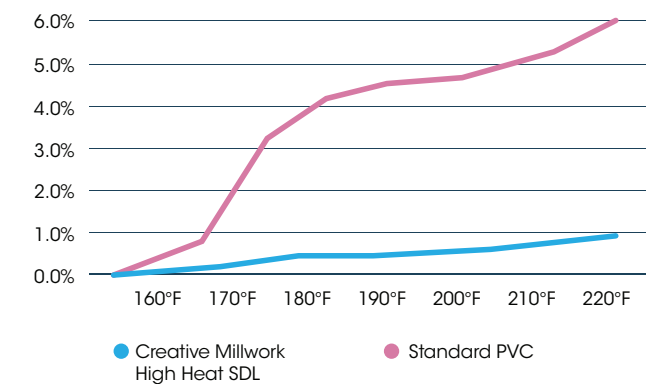
- Oak Woodgrain Top Surface
- Embossed
- Stainable
- Paintable

HIGH HEAT SDLS

Heat Resistant Material

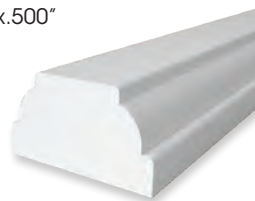
- Less than 0.10% shrink at 180°F VERSUS 4% on standard material and 2.3% on high-heat material
- Less than 0.25% shrink at 220°F VERSUS 6% on standard cellular PVC and 5.4% on high-heat material
- Smooth and Easy Painting Process
- Easy to Manufacture & Cut
- Superior High Heat Compound

Percent Shrinkage VS Temperature



VS1

.875"x.500"



VS2T

1.125"x.295"



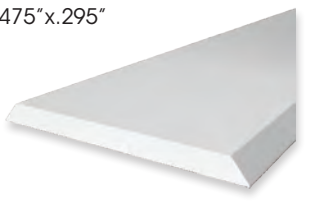
VS3

1.125"x.295"



VS4

3.475"x.295"



BLACK SDLS

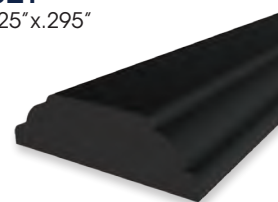
Black Material All the Way Through

- Pioneered the industry standard with an innovative process and a NEW high quality Black Bar Offering
- Limitless potential for Black profile offerings in any shape you're looking for!
- Our Black profiles have gone through rigorous testing to create high heat qualifiers paired with high quality standards
- Paint Chipped? No worries! It's a new black core!
- Fade rate is formulated for interior & exterior use
- Designed for High Heat Applications



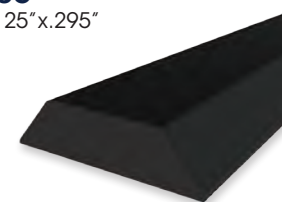
VS2T

1.125"x.295"



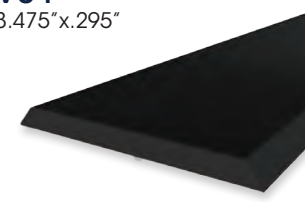
VS3

1.125"x.295"



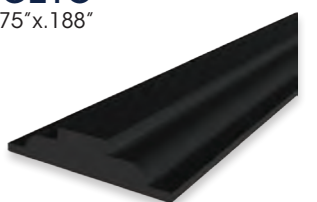
VS4

3.475"x.295"



VG21C

.875"x.188"





WOOD GRILLES

Removable Grilles for Windows and Doors

Discover the highest quality Removable grilles available on the market today. These wood grilles snap easily and securely into a window's interior sash or glass stop using multiple attachment systems including concealed hardware.

- Assembled with frame surround
- Frameless Assemble
- Knocked Down Kits
- Bulk Components
- Soft Woods
- Hard Woods
- Special Order Species
- Painted Options
- Range of specified hardware options
- Endwork conditions - Straight, Angled, coped
- Rectangular, Shaped & Custom Patterns
- Largest collection of standard profiles





Removable Grilles

- Available Assembled w/ Frame Surround or Knocked Down w/ No Frame Surround
- For Profiles .375" or Taller



Non-Removable Grilles

- Simulated Divided Lite with SDL tape application



Simulated Checkrail and Mulls

Flat or With Shaped Edge Profiles



SDL APPLICATION BLOCKS

Significant Cost Savings —

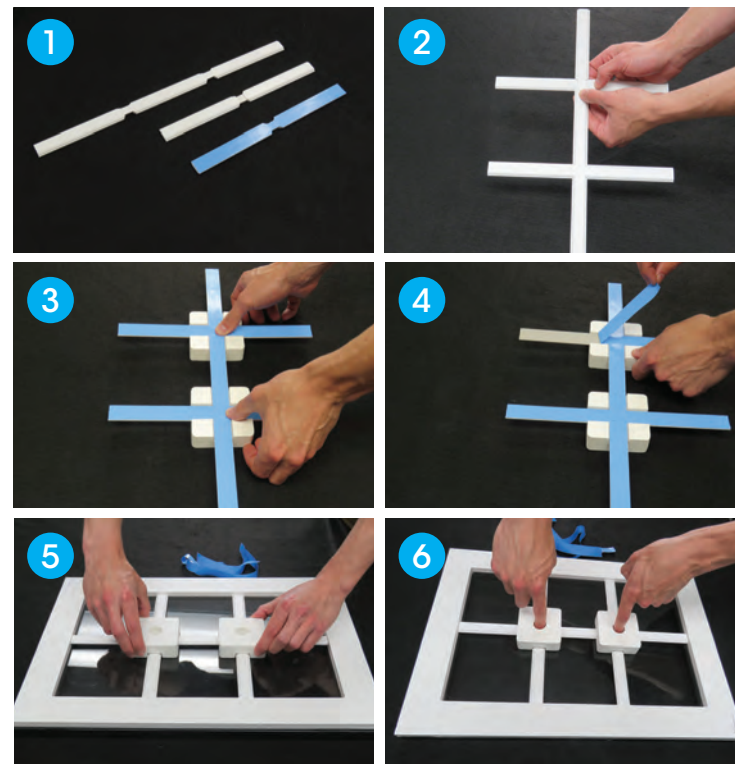
- Faster Application Time = Increase in Throughput
- Apply Any Grille Pattern all at once



FIND PRICING AND FURTHER INFO ON OUR WEBSITE
CREATIVEMILLWORK.COM

Assembly —

1. Assemble your SDL Grille Kit from Creative Millwork
2. Place SDL APPLICATION BLOCKS on top of joints & press grille into block
3. Remove SDL Tape Liner & flip the grille over
4. Place blocks on glass surface & move grille around to check for fit & alignment
5. Press fingers onto the grille through the block holes, adhering the grille to the surface of the glass. Use J Roller across all grille surfaces



SCAN FOR APPLICATION INSTRUCTIONS



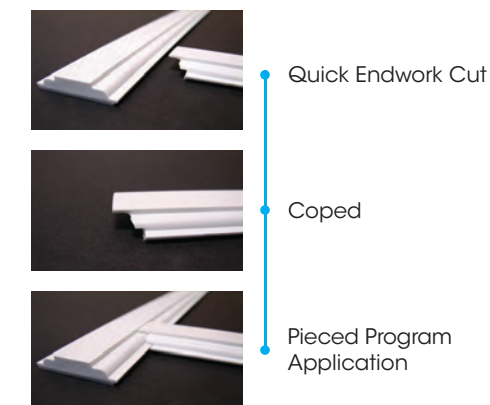
END MILLING MACHINE

End Milling Machine

- Tabletop 20" x 20" Space
- Stepped blocking system
- Pneumatic hold down
- Tooling
- Designed for your profile & endworks
- First set of inserts
- 6 week service level
- Eliminate delays - Maintain on time deliveries
- Customized tooling for your profile & endworks
- Pieced grille parts application
- Alternative replacement part in shop solution for small quantities

*Ask your Creative Millwork representative for a tooling review for multiple endwork conditions

VG20 Example —



FIND PRICING AND FURTHER INFO ON OUR WEBSITE
CREATIVEMILLWORK.COM

ELECTRIC SDL REMOVAL TOOL

In response to our clients who work with our S.D.L. Grille products - for the occasional need to remove an S.D.L. part, we are pleased to offer the Electric SDL Removal Tool (Construction Grade).



Tip Sheet For Success:

- Always use standard safety precautions including wearing safety goggles when operating any industrial tool.
- Spray alcohol along the tape area being removed. Continue to spray alcohol (keeping the glass wet) during the removal process - continuous lubrication needed.
- Place blade at an angle. Push blade under tape edge. Continue to push the blade under the tape until the entire length is removed.
- Clean the blade with the citrus cleaner and cleaning cloth provided as needed. Remember to unplug the tool from the electrical power source when cleaning the blade.

This Kit Includes:

- Removal Tool With Custom Spacer
- Cleaning Cloth
- Alcohol Solution & Citrus Cleaner
- Additional Blades

**PLACE YOUR ORDER NOW FOR
IMMEDIATE DELIVERY**

CMO-ORDER@CREATIVEMILLWORK.COM
888-759-7121 or 440-992-3566

DISCLAIMER: Proper service and repair procedures are vital to the safe, reliable operation of all power tools as well as the personal safety of those performing the repairs. Standard safety procedures and precautions (including use of safety goggles and proper tools and equipment) should be followed at all times to eliminate the possibility of personal injury or improper service which could damage the window or door. Although this material has been prepared with the intent to provide reliable information, no warranty (express or implied) is made as to its accuracy or completeness. Neither is any liability assumed for loss or damage resulting from reliance on this material. In no event will Creative Millwork be liable for any damages, direct or indirect, consequential or compensatory, arising out of the use of this material or the use of the removal tool.

LIMITED WARRANTY

CREATIVE MILLWORK OF OHIO, INC.

Units manufactured after May 2019

This Limited Warranty applies only to grille products manufactured by Creative Millwork of Ohio, inc. Creative Millwork makes the following exclusive express Limited Warranty that all grille products will be free of defects in material or workmanship that significantly impair their proper operation and function. This Limited Warranty is expressly limited to the original buyers of Creative Millwork grille products and is subject to the following terms, conditions and exclusions:

Any/all defects must be reported via email (cmo@creativemillwork.com) to Creative Millwork within 90 days of purchase. The following information should be included in the report:

Company name, address, phone number, email and contact person, original invoice or purchase order number, line item description and explanation of product concerns (photos should be included when possible).

Creative Millwork products that we find to be defective, during the warranty period, in material or workmanship will be repaired or replaced free of charge at the sole discretion of Creative Millwork. If the defective grille product is no longer available, Creative Millwork will replace it with a similar grille or in its sole discretion refund the original purchase price.

This warranty is limited to repair or replacement of grilles which have defects in manufacturing workmanship. It does not extend to costs of labor or installation, removal, refinishing of grilles, or to any damages caused by mishandling, neglect or obvious or concealed shipping damages. This warranty does not include any consequential damages.

This Limited Warranty does not cover the following: Improper installation, normal wear and tear, improper storage and handling, improper maintenance such as mechanical abrasions to finishes, the use of brick wash, sealants, sanding or improper washing. Normal fading or discoloration of finish from product age or natural disasters or exposure to direct sunlight, extreme artificial heat or temperature buildup, any alteration or modification of the product including but not limited to non-factory applied finishes, any changes due to normal weathering, slight expansion or contraction of product components due to varying environmental conditions, chemical or airborne pollutants, such as salt, acid rain or volcanic ash.

The Purchaser approves and accepts the above Limited Warranty, including the terms, conditions and exclusions when purchasing any Creative Millwork products.

Creative Millwork of Ohio, Inc. 1801 W. 47th St. Ashtabula, Ohio 44004



ORDERS

ORDERING PROCESS

All orders must contain the following information:

- Purchase order number
- Job names (can be used as a cross reference)
- Bill to and ship address
- Customer contact info

Please identify the following:

- Material
- Vinyl/Aluminum/Bronze/Wood
- Creative Millwork Profile
- Desired Color
- Interior/Exterior/Both
- Finish
- Standard/Anodized/Kynar/Other
- Endwork
- Straight cut/Angled/Custom
- Any Special Alignments
- Window and Door Callouts/Outside Frame Size/or Visible Glass Dimension (inches)
- Desired Product Type
- Pattern
- Traditional, Shaped, Customs (attach a sketch or drawings)
- A Window Schedule for Large Commercial Jobs

ANY MATERIAL, ANY SHAPE
CONTACT OUR CUSTOMER SUPPORT TEAM
FOR YOUR PROFILE NEEDS IN ANY MATERIAL
WE OFFER, IN ANY SHAPE YOU CAN THINK OF!

QUOTING PROCESS

Scan the QR code below to fill out our quoting contact form or call our customer support team with your contact information, product inquiry, and any other questions or information to receive a custom quote within 2 business days.

888-759-7121 • 440-992-3566

[CREATIVEMILLWORK.COM](https://creativemillwork.com)

Get a Quote



See Full Product Line



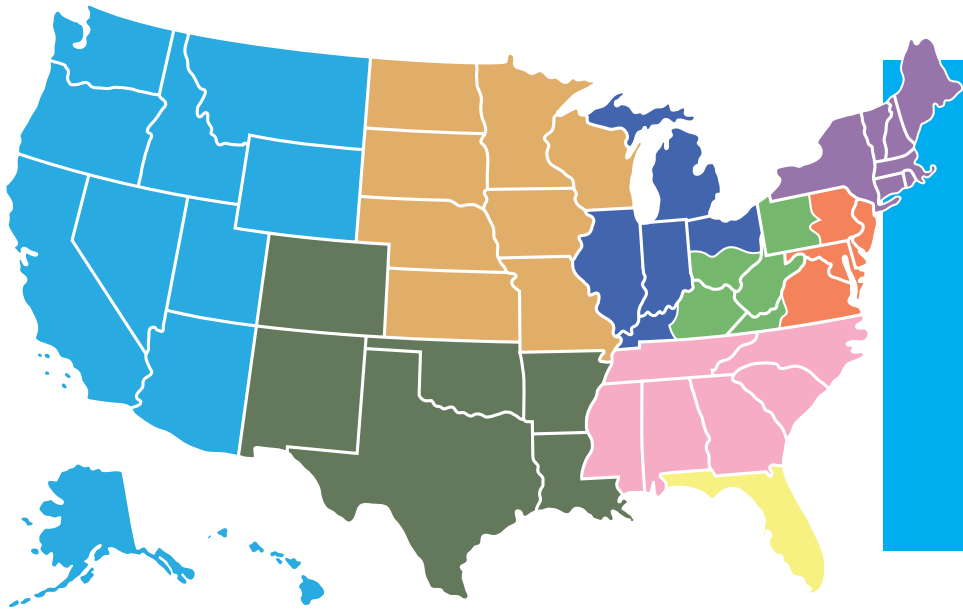
Support Materials



Helpful Videos



OUR TEAM, YOUR REPRESENTATIVES



WE'RE HERE TO HELP

We pride ourselves on exceptional customer service and we are here to help you! Whether you have questions, comments or simply need some assistance, contact our customer support team and we'll have Associates to assist you!

888-759-7121 • 440-992-3566

[CREATIVEMILLWORK.COM](https://creativemillwork.com)

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